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## **K27 Ms6 Dump Tube Installation**

\*\*\*Note: This installation guide is for the Ms6 dump tube ONLY. Installed on the CP-e Manifold.\*\*\*

1. Gain access to the firewall to bend or remove the stud pictured below.



2. Bend or remove this stud, easily done with a small hammer. This stud will rub the dump tube and cause noises inside the car. Try to get it flat on the firewall (as shown below) or completely remove it.



3. Install the dump tube and waste gate as shown. Make sure the tube does not touch the AC line nor the firewall. Orient the outlet of the dump from under the car, making sure it is pointing directly to the ground. Keep it from pointing at the axle or transfer case, it may take adjustment of the wastegate as well as dump tube to line this up correctly.



